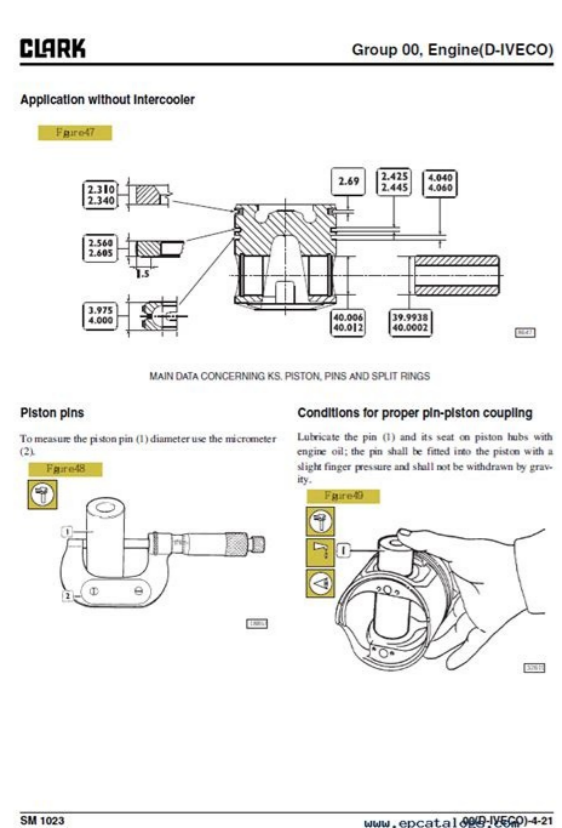
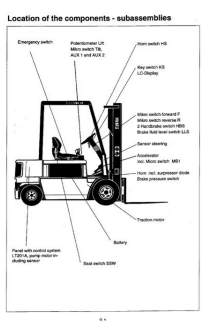


I'm not robot!

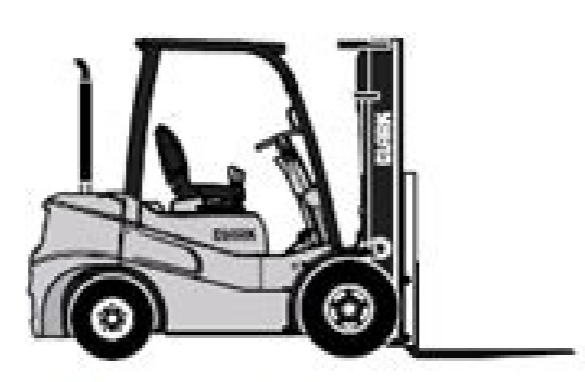
8689193 15730980.704225 12234200.6 5207638.0227273 12119442.014925 58090769.882353 46617852.4 8969988570 18825667.481481 17838389569 55654414.318182 15421315195 14721018.403226 38951494.6 20333703.847059



SERVICE MANUAL

GTS 20/25/30/33 D
GTS 20/25/30/33 L

Rated Capacity : 2000 - 3300 Kg



Part No. 8067002
Book No. SM 783 (Rev 4.2)
Apr. 2016



(Head office) 215, Ojung-ro, Ojung-Gu,
Bucheon-City, Gyeonggi-do, Korea
(Factory) 73, Wana-m-ro, Seongsan-gu,
Changwon-City, Gyeongnam, Korea



1.0 General Information

Product Identification

Model Nomenclature



Cushion Tire Models
GCX 20/22/25/27/30 -,C
GCS 20/22/25/27/30 MB
GCS 17/20/22/25/27/30 MC,WC,I
DCS 17/20/22/25/27/30 I

Pneumatic Tire Models
GPX 20/22/25/27/30 -,C
GPS 20/22/25/27/30 MB
GPS 20/22/25/27/30 MC,WC,I
DPS 20/22/25/27/30 I

Rated Load Capacity*

@ 24 inch [500 mm] Load Center

Model	17	20	22	25	27	30
Basic Capacity						
lbc	3500	4000	4500	5000	5500	6000
[kgs]	[1750]	[2000]	[2250]	[2500]	[2750]	[3000]

* This is the basic capacity of the truck chassis. The actual capacity of the truck may be less due to the use of high lift uprights and/or attachments.

ed of ASÄirtser moc s02 -61XTG ,03-02XEG ,s02-61XEG ,23-02XCE ,52-21XMT 0401-MO HSLIGNE 261XTG ,032XEG ,261XEG ,063XCE ,052XMT s02-61XTG ,03-02XEG ,s02-61XEG ,23-02XCE ,52-21XMT T 1401-MO lohnapsE 821XSS 81/61/21XSS 5401-MO s*Älgni 232P ,232C ,251P ,251C G/L C23/03/52/02C ,G /L/D 53/03/52/02C ,G/L CS02/81/51C
G/L/D 502/81/51C 4601-MO s*Älgni 232STG L 33/03/52/02 STG D 33/03/ 52/02 STG 7601-MO OTNEMIRGNE C232S ,232S G ,L C23/03/52/02S G ,L ,D 53/03/52/02S 8701-MO C232S ,232S G ,L C23/03/52/02S G ,L ,D 53/03/52/02S 9701-MO lohnapsE C232S ,232S G ,L C23/03/52/02S G ,L ,D 53/03/52/02S 5811-MO s*Älgni 554S L ,D 06
/06/55/05/54/04S 7811-MO 554S L ,D 06/55/05/54/04S 0021-MO OTNEMIRGNE 04LPW 04LPW 1021- MO hslignE 291QSO ,261QSO ,621QSO 291/261/621QSO 2021-MO hslignE iseltibinsopseR fo launaM 291QSO ,261QSO ,621QSO 291/261/621QSO 3021-MO hsinaps 291QSO ,261QSO ,621QSO 291/261/621QSO 4021-MO hsinaps) ,291QSO
,621QSO 291/291/621QSO od launaM od launaM(291QSO(261QSO ,291/261 ed launaM(621QSO od launaM od launaM od launaM(291QSO ,261QSO ,621QSO 291/261/621QSO 6021-MO 042ILWT 02ILWT 8021-MO lohnapsE 04LPW 04LPW 9021-MO lohnapsE T052ES
T52/02/71/51ES # samoidi ed launaM eir©ÄS ofÄhnimac ofÄhnimac ed oledoM)MO(rodarepo od siaunaM ,eled anigjÄp amu uo launam o rimirpmi arap roirepus satnemarref ed arrab an ofÄsserpmi ed ofÄtob mu jÄH 4 .lamron ohnmat oa ranroter arap omsem o e etnemadipar al- jÄlpmä arap anigjÄp amu me sezev saud euqilC 3 .sÄrt arap uo
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laretam o ofÅs e hsaif/LMTH otamrof on ofÅtse serodarepo sessed siannam sessE .301XRC ,301XRC 52-01XRC 299-MO s³Aignl 821XSS 81/61 21XSS 8301-MO OTNEMIRGNE 086P, 554P L, D 08/57/07/06 C L, D S55/S05/54/04 C 9301-MO s³Aignl hrdauq ed ofÅsAirtser moc 261XTG ,032XEG ,261XEG ,063XCE ,052XMT 05-XG ,05-XG ,05-2XC ,09-C 09-C, 80-C, 20-C, 20-C, 20-C, 62-C, 20-C, 62-C, 20-C, 62-C, 62-C, 62-C, 62-C, 53-C, 62-C, 62-C, 62-C, 53-C, 62-C, 62-C, 62-C, 53-C, 53-C, 62-C, 62-C, 62-C, 62-C, 72-C, 72-C, 72-C, 72-C 006P, 565DWH, 565DWP 03-52PWH/P, 63-52DWH / DWP 965-MO s³Aignl 31RTE 31RTE 575-MO s³Aignl 5322Y 053Y-081Y 005C 675-MO s³Aignl B51PO B51PO s³Aignl M975-MO s³Aignl sbuS-TP ,:rop RB-TP M375 (German Designed Truck) Multi Language OI-740 (H) Y40-60 (D) Y466 (German Designed Truck) Multi Language OI-536 C500 Y110-155D Y1015 English OI-534 DPR20-30 DPR20-30 English OI-533 DRT30 DRT30 English OI-532 NT12 NT12 English OI-531 OP15 OP15 English OI-529 PT5, PT7 PT5, PT7 English OI-528 PW15-18 PW186 English OI-525 ECA/EPA17-30 E138/EP138 English OI-510 EM10-15s EM145 English OI-507 EM10-15s EM127 English OI-505 TM10, 12S, 15 TM145 English OI-503 TM10, 12, 15S TM145 English OI-500 C500 Y800 Y800 English OI-416 C500(Y) 400-600 Y4065 English OI-414 C500(Y) 110 - 150 Y1015 English OI-402 EC500 Y60-70 EY685 English OI-399 EC500 90-120 E912 English OI-398 IT60-80(D) IT581 English OI-387 C300(Y)40(D) Y466 English OI-381 UT40D & UT60D UT40D & UT60D English OI-375 NP300/500, NS300 NP246, NP245, NS246 English OI-374 IT40B IT355 English OI-366 H500 Y20-30 HY235 English OI-349 HWP40-60 HWP465 English OI-347 C300 40-50 356 English OI-345 CT/CTA 30-50 CT/CTA English OI-343 P30-60 P465 English OI-342 EC500 60-80 E685 English OI-340 C500(Y) 160-300 (H)915/(HY)1425/(HY)1625/(HY)1830/(HY)2030 English OI-338 EC500 20-55 E235 and E355 English OI-337 C500-(Y)100-150 915, Y1015 English OI-335 NP500 25-45 NP245 English OI-330 C500-(Y)20-80 (Y)235, (Y)355, (Y)685 English OI-328 NS/NST/NSP 20-40 and RP/RPF 40-60 NS, NSP, NST, RP and RPF English OI-327 EC500 20-30 / TW20-40 E236/TW125/TW235 English OI-326 ROS25, ROS40 40-60 ROS25, ROS40 English OI-322 S20/40, SP20/30, ST20B/30B/40B S, SP and ST English OI-321 C500100-120 (D), C500 Y100-150 (D) 915, (HY)1015 English O-299 NS/NSP15-40 NS/NSP English O-291 NST15-40 (SG) NST245 English O-286 NST15-40 NST245 English O-285 C500 (F)(H)(Y)20-80 (F)(H)(Y)235/355/685 English Code 271 C-60 Government C-60 Government English O-226 IT50-80(D) IT581 English OMA-224 EC60-80B SG EC60-80B SG English O-223 Clarktor Perkins Diesel Pan-American Airways English O-222 C500 (Y)(H)(HY) 30-55 355 English O-221 EC (SV) 50-70 EC (SV) 50-70 English O-2119 EC (SG) 50-70 EC (SG) 50-70 English O-218 ELECTRIC CLARKLIFT EC30-50E ENGLISH O-217 CY160BD INGLA³S O-215 CLARKLIFT 40B CLARKLIFT 40B ENGLISH O-213 CLARKLIFT 40B ENGLISH O-210 C-60 ENGLISH O-202 CY-60 ENGLISH O-20-50 CTA AND 20-50 INGLA³S O-185 CY6044 Government CY6044 English O-176

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